This listing of claims will replace all prior versions, and listings, of claims in the application.

1. (Original) A nonaqueous electrolyte secondary battery comprising:

a nonaqueous electrolyte and a positive electrode that occludes lithium ions reversibly,

wherein the positive electrode includes an active material layer and a sheet-like collector that supports the active material layer,

the collector contains aluminum and at least one element other than aluminum, and

an average composition that is obtained by averaging a ratio of elements composing the collector in a direction of thickness of the collector is equal to a composition of an alloy whose liquidus temperature is 630°C or lower.

- 2. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein the collector comprises a layer formed of an alloy of aluminum and the at least one element.
- 3. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein the collector comprises a layer containing the at least one element and aluminum layers disposed on both sides of the layer.
- 4. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein the collector comprises an aluminum sheet and a plurality of island regions dispersed in the sheet, and

the island regions contain the at least one element.

5. (Currently amended) The nonaqueous electrolyte secondary battery according to claim 2 1, wherein the collector comprises an aluminum layer and layers containing the at least one element disposed on both sides of the aluminum layer.

- 6. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein the at least one element is at least one element selected from magnesium and silicon.
- 7. (Original) The nonaqueous electrolyte secondary battery according to claim 6, wherein the content of the magnesium is in a range of 5.5 to 96.0 wt.% in the average composition.
- 8. (Original) The nonaqueous electrolyte secondary battery according to claim 6, wherein the content of the silicon is in a range of 5.1 to 16.3 wt.% in the average composition.
- 9. (Original) The nonaqueous electrolyte secondary battery according to claim 6, wherein the total of the contents of aluminum, magnesium, and silicon is at least 99.5 wt.% in the average composition.
- 10. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein the collector has a surface formed of aluminum.
- 11. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein a protective layer is formed on a surface of the collector.
- 12. (Original) The nonaqueous electrolyte secondary battery according to claim 11, wherein the protective layer is an oxide layer.
- 13. (Original) The nonaqueous electrolyte secondary battery according to claim 11, wherein the protective layer has a liquid-repellent property.
- 14. (Original) The nonaqueous electrolyte secondary battery according to claim 1, wherein the average composition is equal to a composition of an alloy whose liquidus temperature is between 250°C and 630°C.